

How to Measure, Assemble and Install



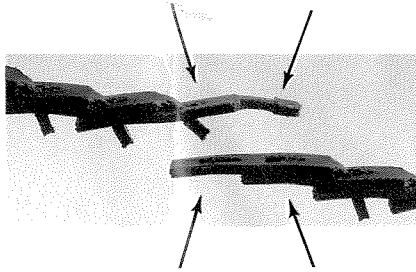
I. HOW TO MEASURE.

Pull belt tight around sheaves to check hand tight length, overlapping the last two tabs with two holes in matching links as shown below:

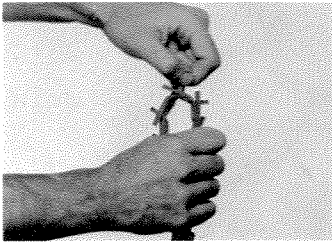
Count the number of links and remove one link for every 24 of O/3L, A/4L and B/5L Sections and one link for every 20 of C Section.

This gives the correct installed belt length and will ensure optimum belt tension when running.

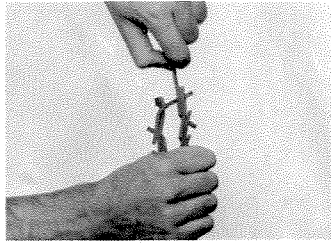
For multiple belt drives, ensure that each belt has the same number of links.



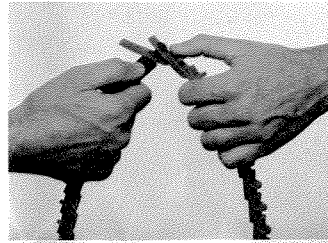
II. DISASSEMBLY



1. Hold belt upside down. Bend back as far as possible; hold with one hand. Twist one tab 90° parallel with slot.



2. Pull end of link over tab.



3. Rotate belt end with tab 90°.



4. Pull belt end through two links.

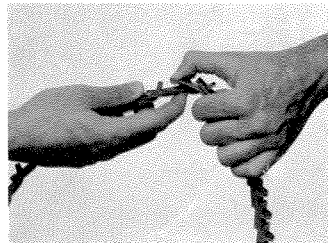
III. ASSEMBLY



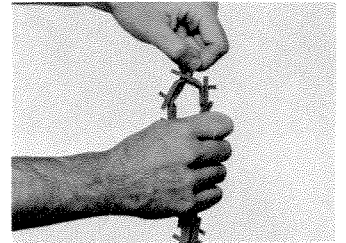
1. Hold belt with tabs pointing outward.



2. Place end tab through two links at once.



3. Flex belt further and insert second tab through end link by twisting tab with thumb.



4. Ensure tab returns to position across belt. Reverse belt so tabs run inside.

IMPORTANT—Turn Belt INSIDE OUT

(As Shown) To Ensure Easy Assembly and Disassembly