

Straight ridge
to end of chuck
jaw

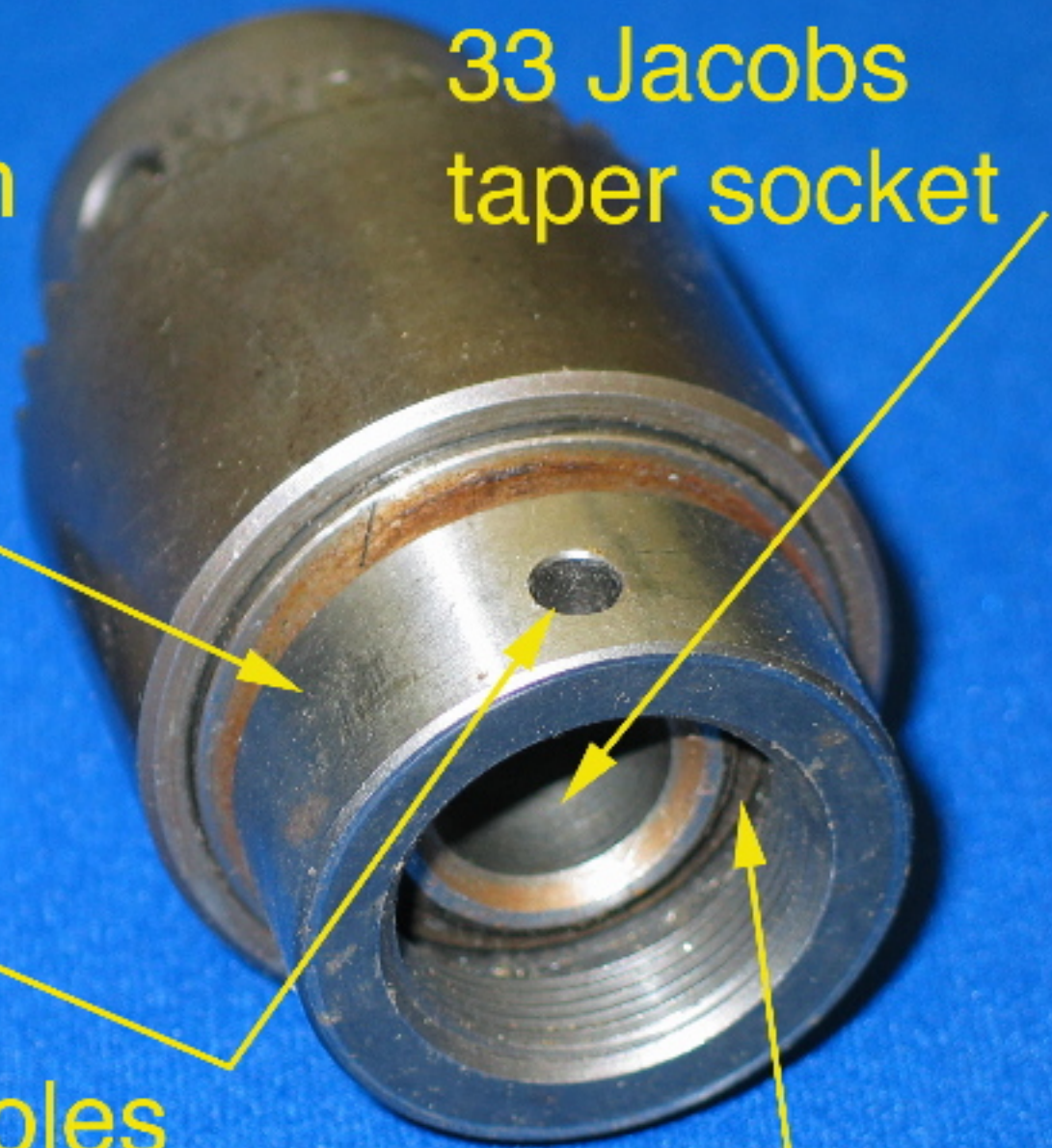
Damaged Jaws: wider here than here

Lock ring for threaded section on Drill Press spindle

33 Jacobs taper socket

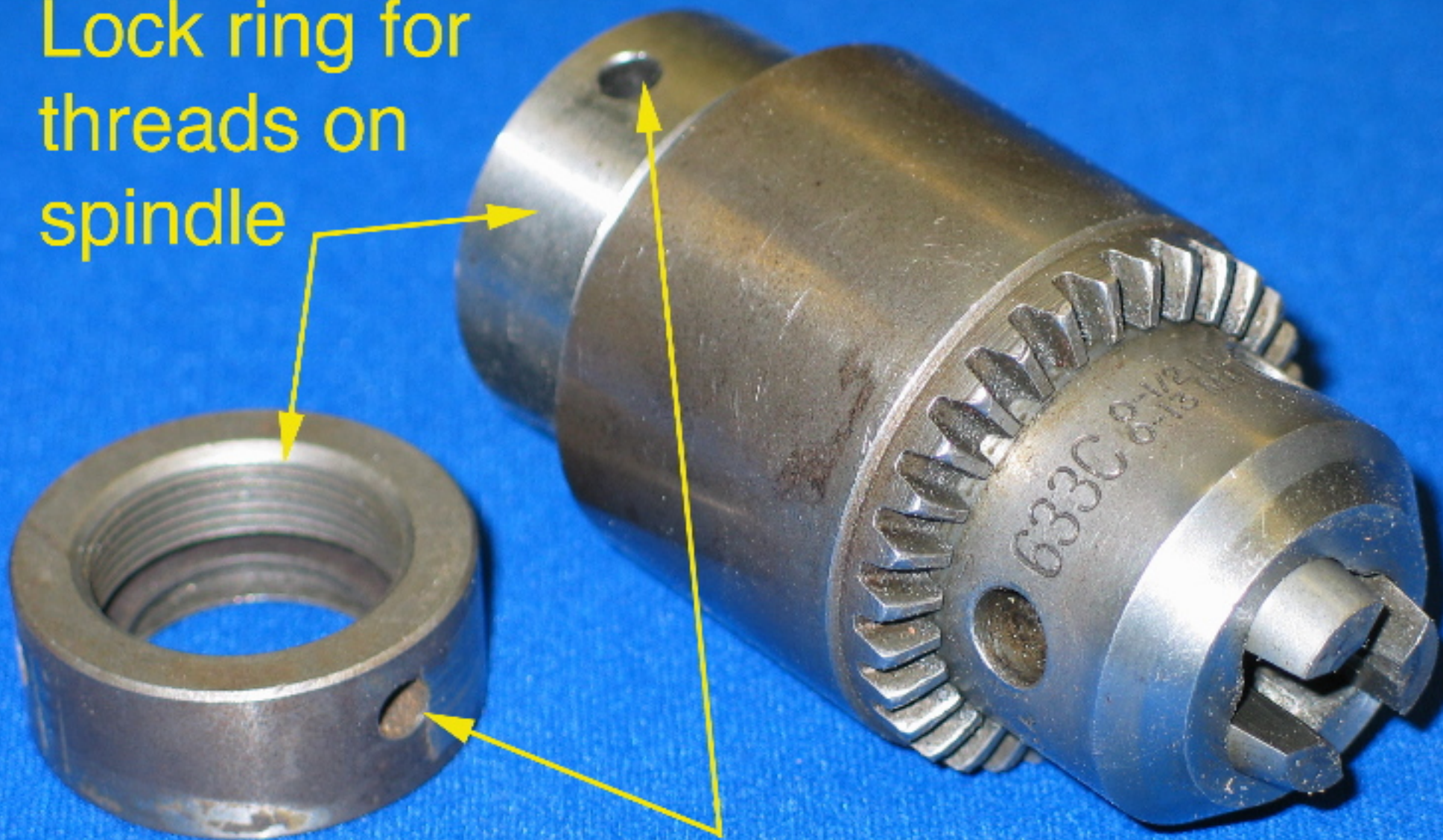


Spanner wrench holes



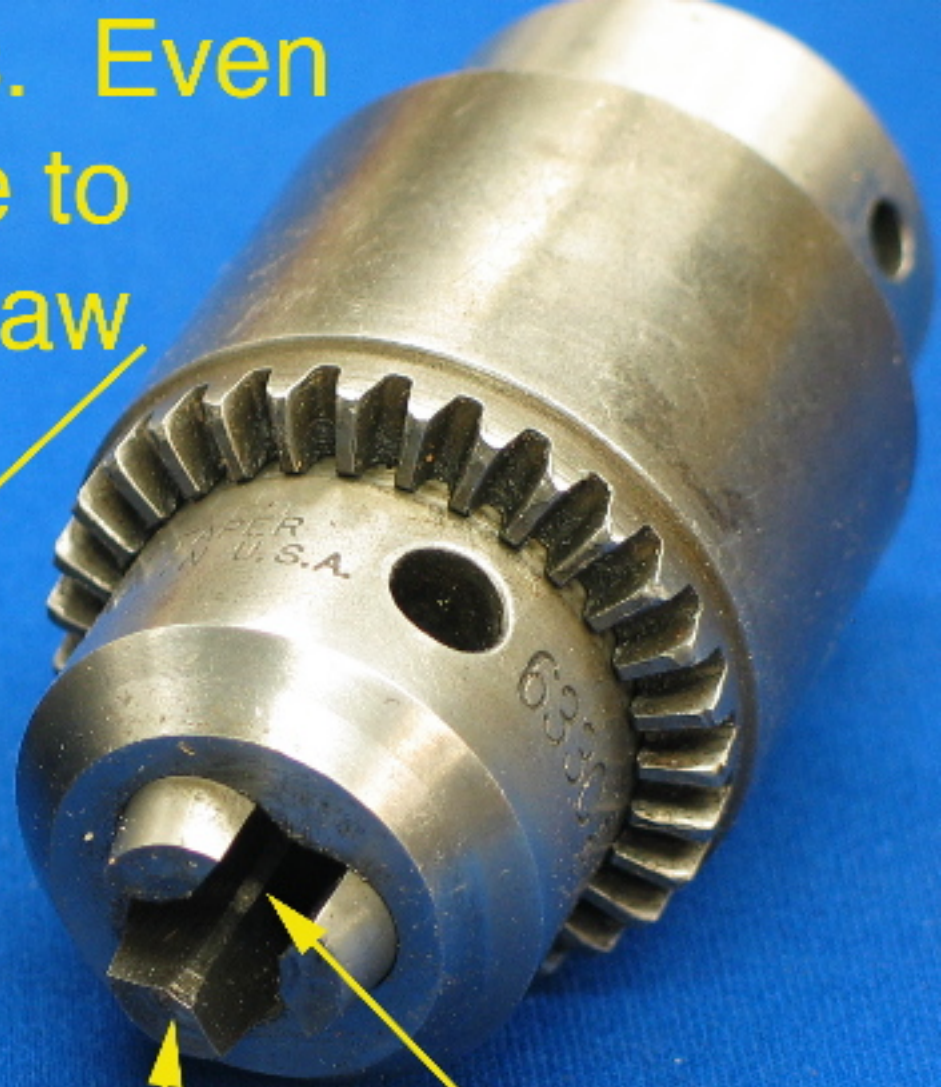
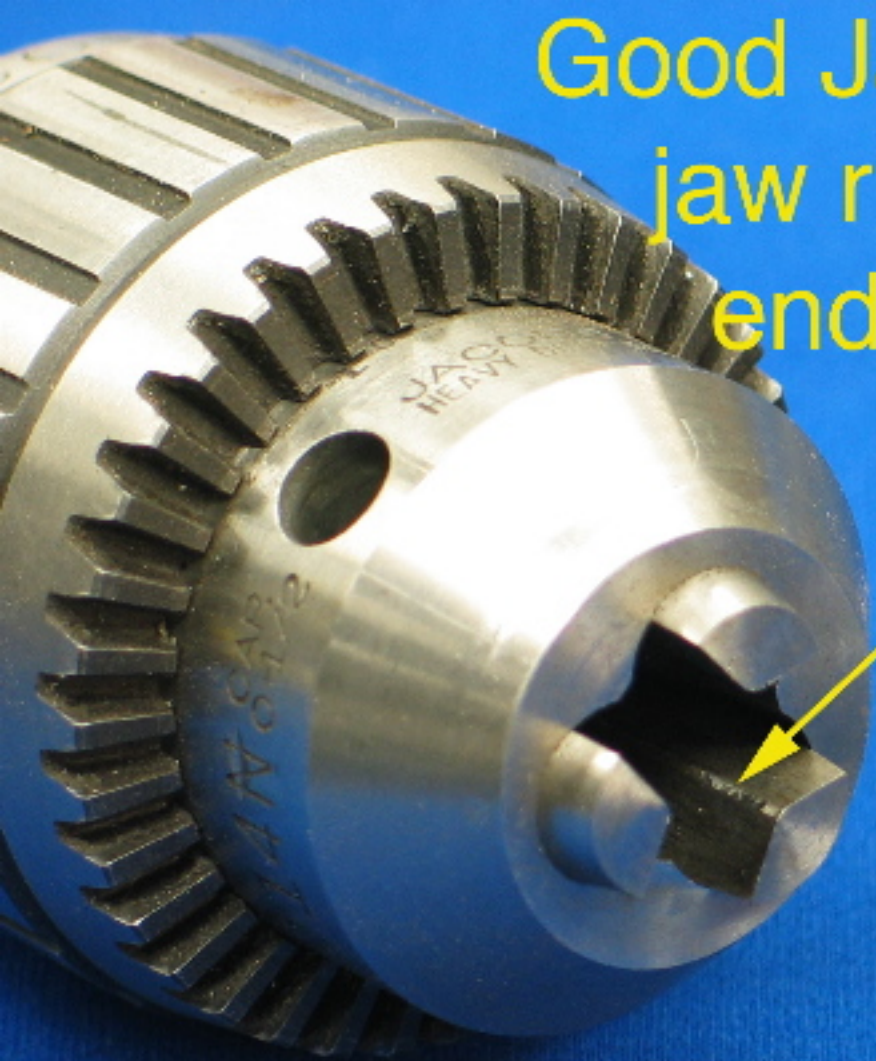
Internal locking clip that holds collar to machined boss on back of chuck

Lock ring for
threads on
spindle

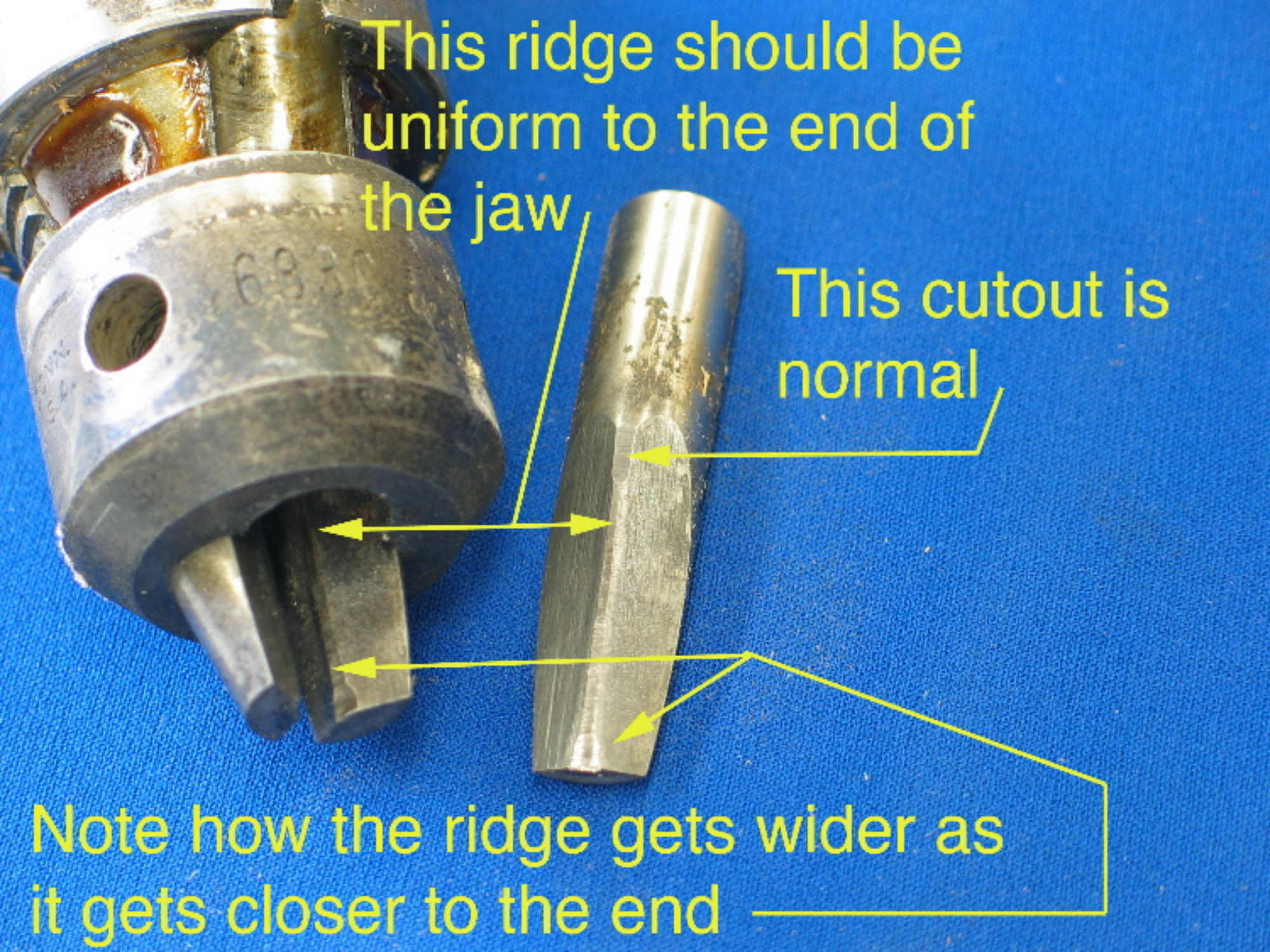


Holes for spanner wrench tightening
and loosening the chuck on the spindle

Good Jaws. Even
jaw ridge to
end of jaw



Damaged jaws.
Jaw ridge is wider here than here



This ridge should be uniform to the end of the jaw

This cutout is normal

Note how the ridge gets wider as it gets closer to the end

88106 old style

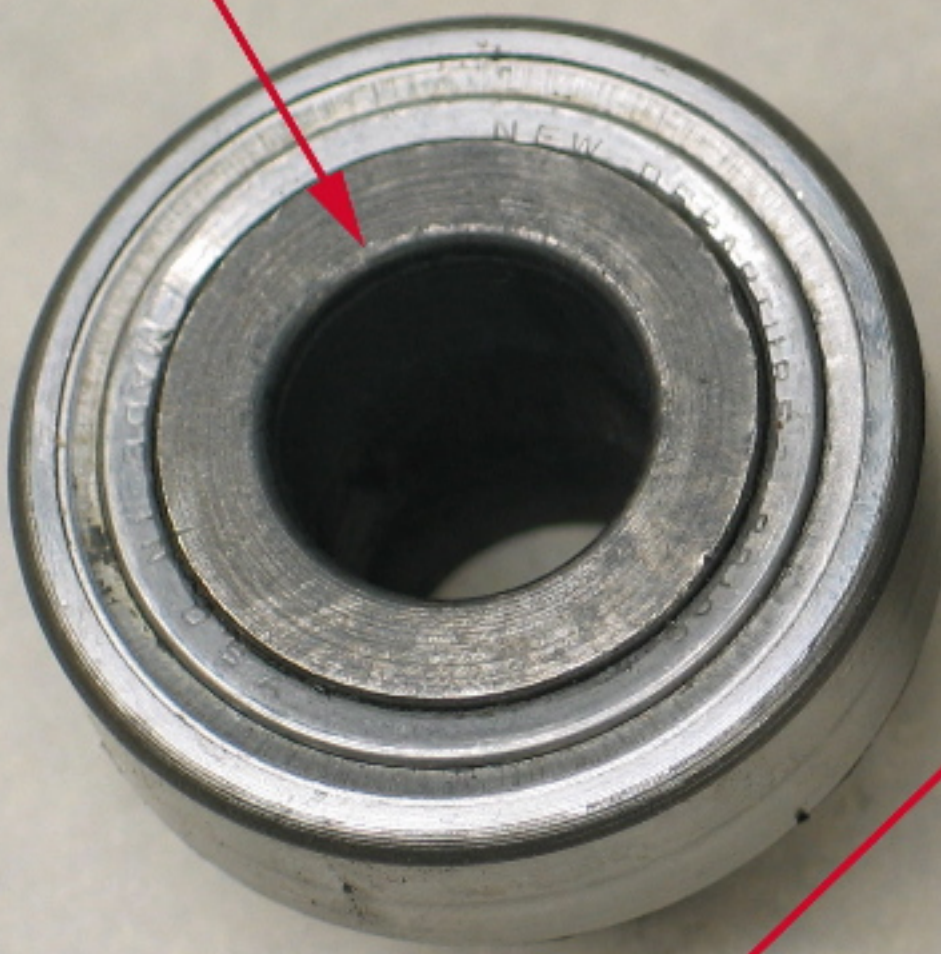
current replacement: 1202434



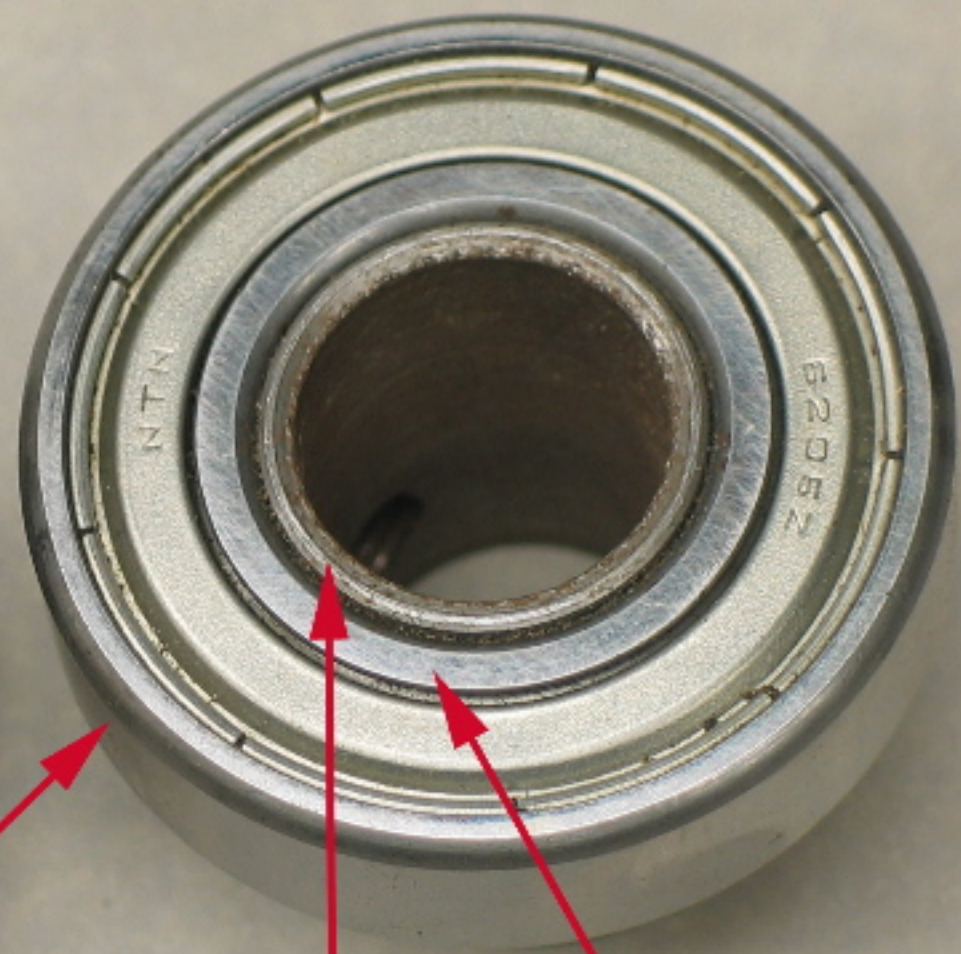
6205 bearing

Pressed-in sleeve with threaded hole

88106 showing integral inner race

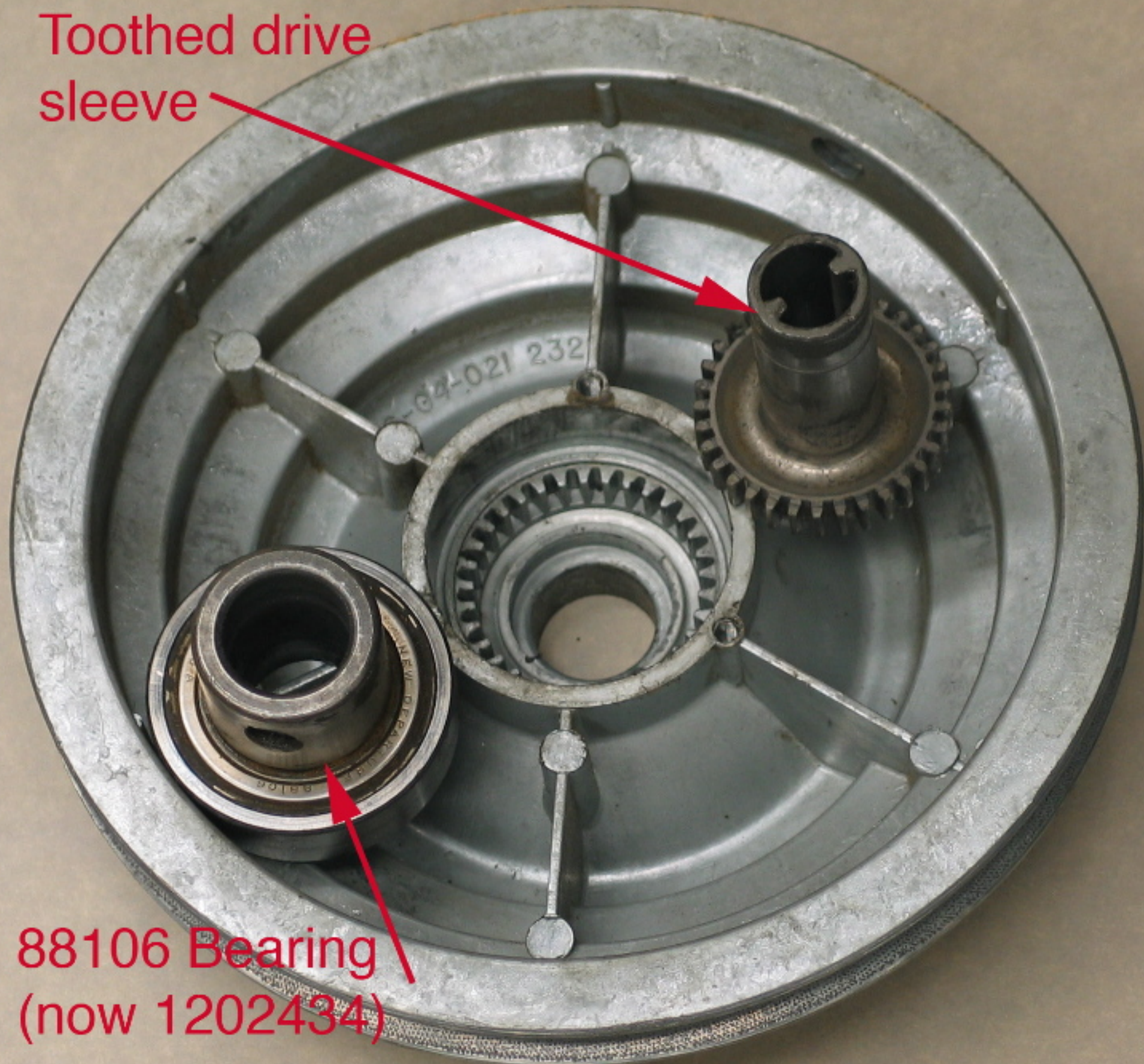


Current replacement 1202434 bearing
Edge of pressed-in sleeve



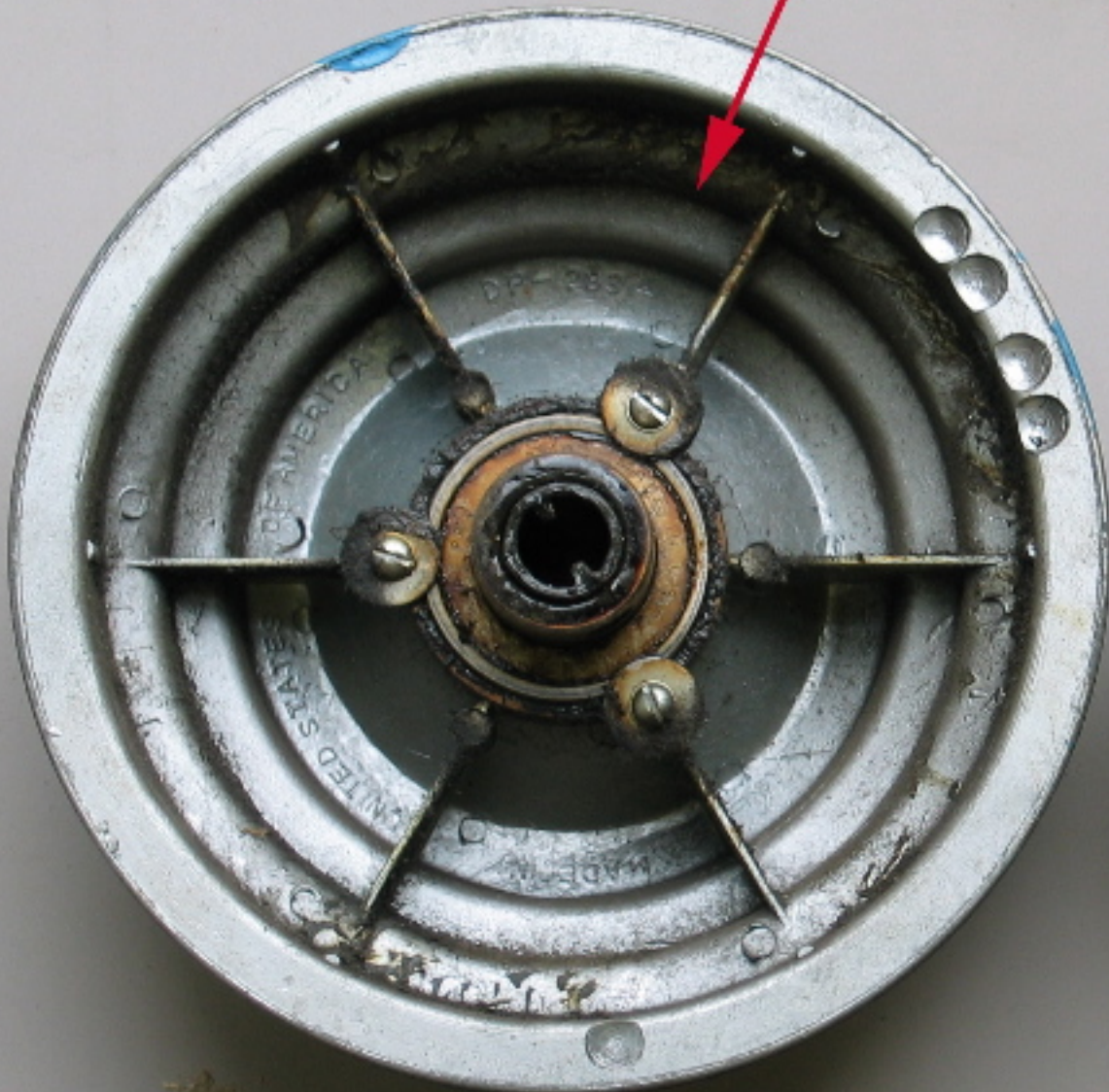
6205 bearing

Toothed drive sleeve



88106 Bearing
(now 1202434)

slow speed front pulley

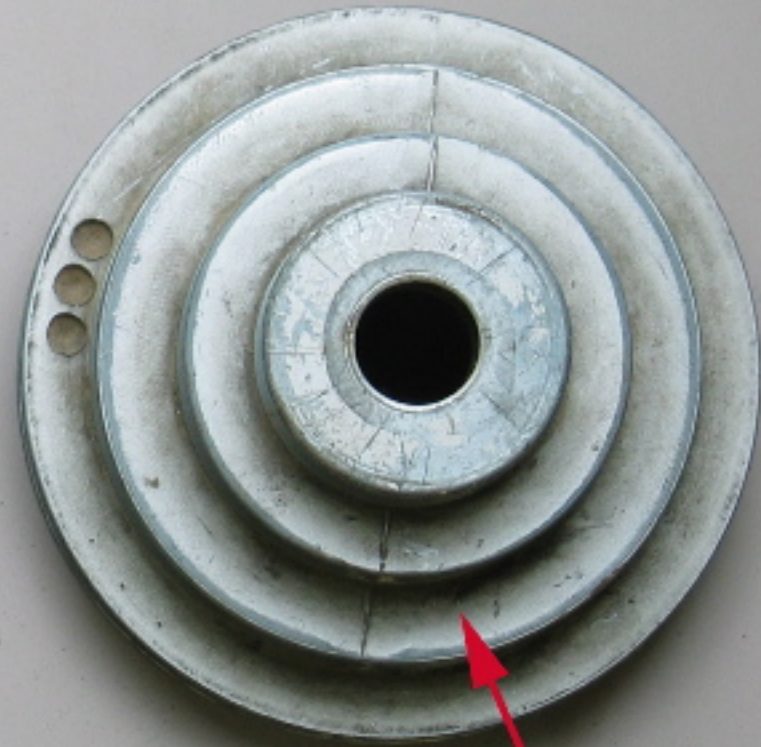


High speed front pulley





Slow speed front pulley, top



High speed pulley, top
without center drive
sleeve

Spindle

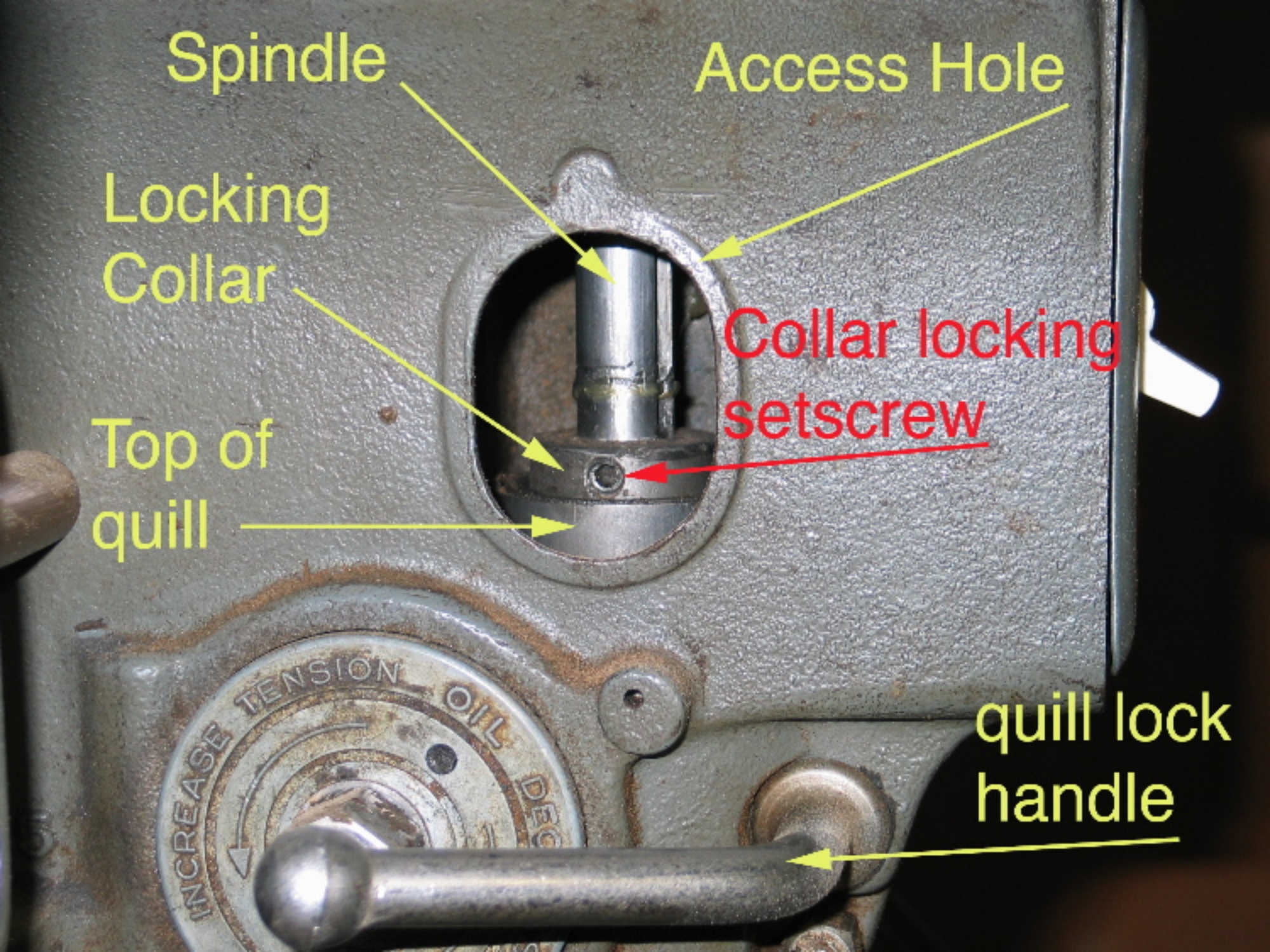
Access Hole

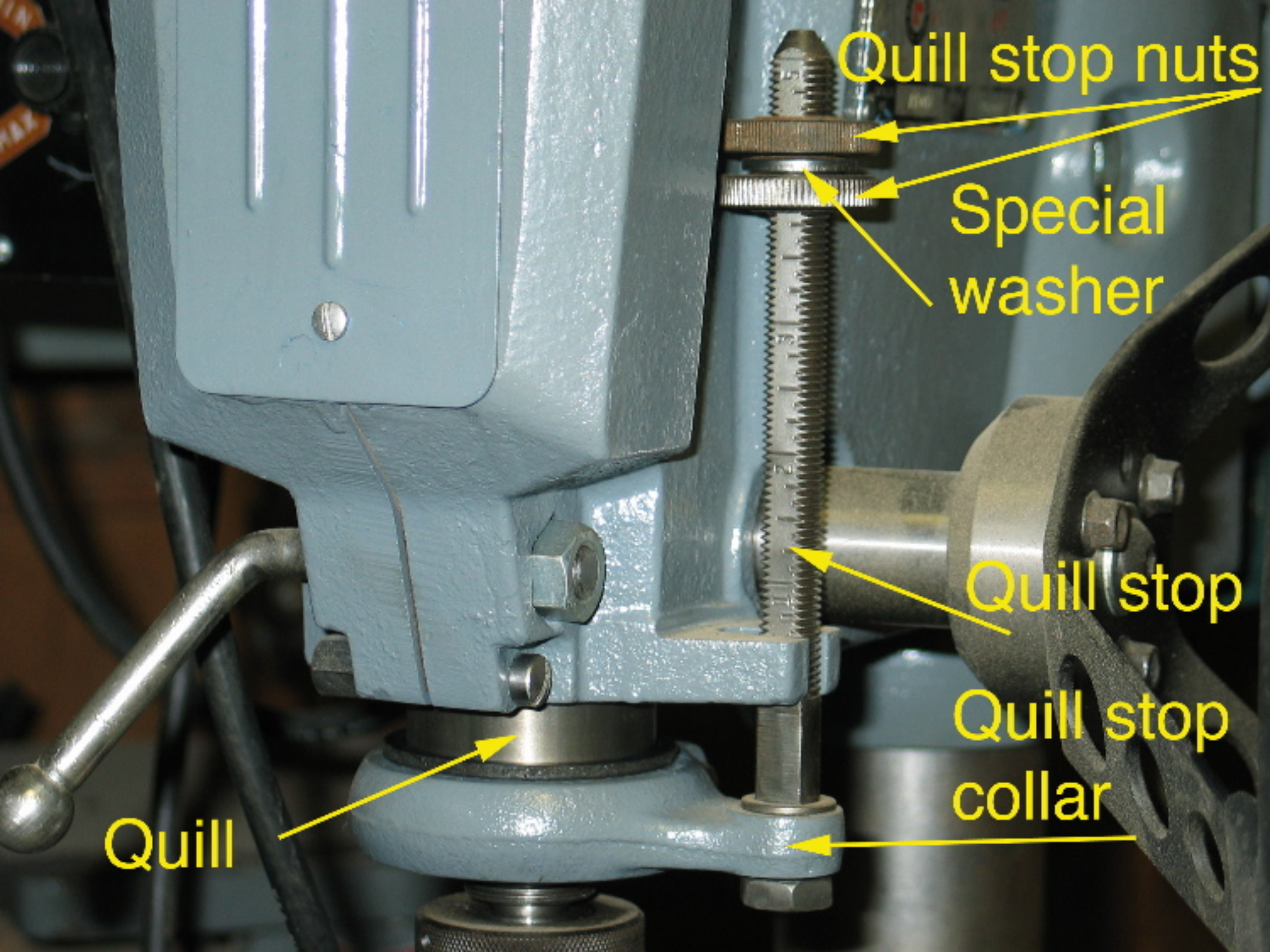
Locking
Collar

Collar locking
setscrew

Top of
quill

quill lock
handle





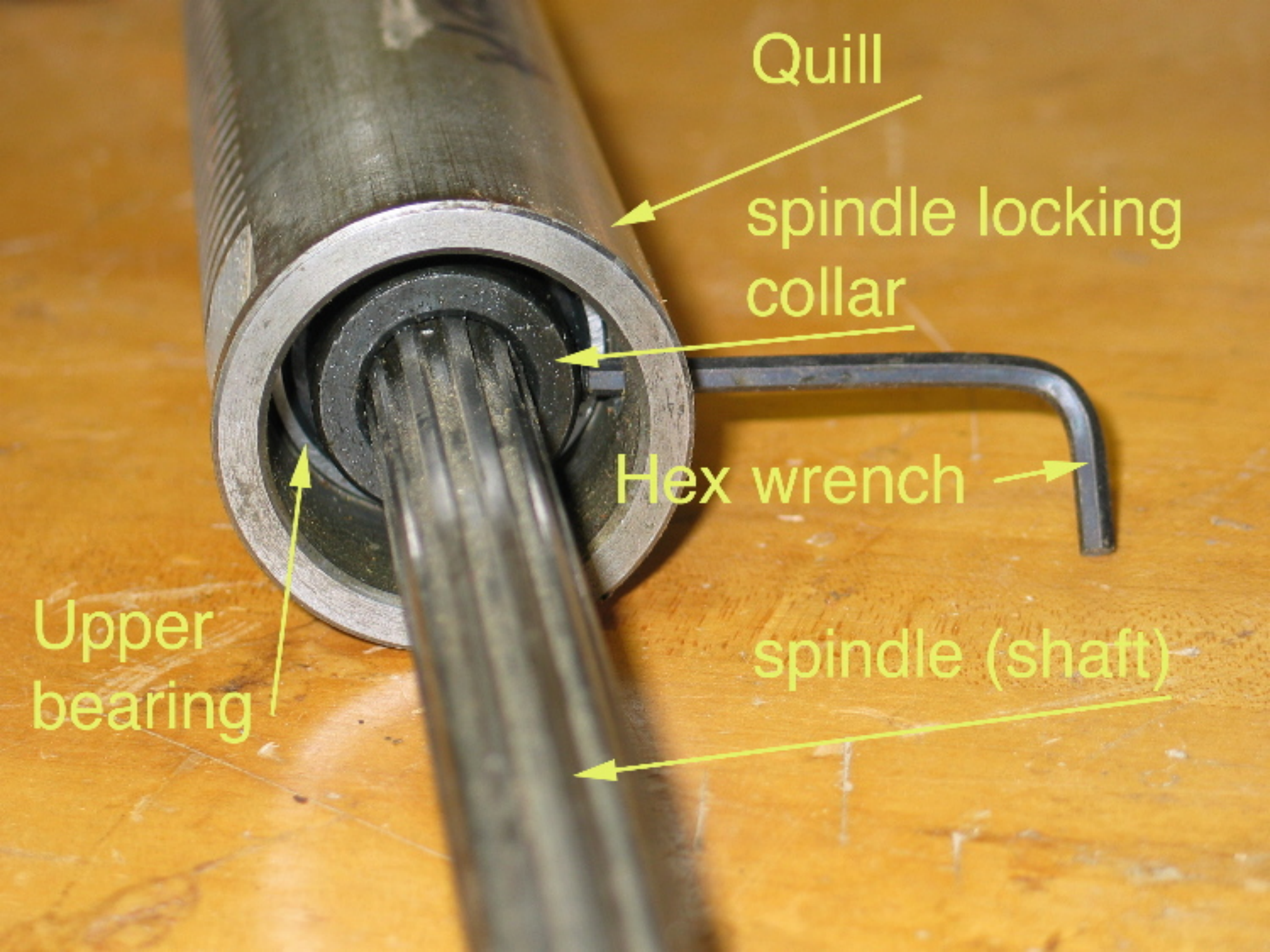
Quill stop nuts

Special washer

Quill stop

Quill stop collar

Quill



Quill

spindle locking collar

Hex wrench

spindle (shaft)

Upper bearing