Straight ridge to end of chuck jaw

Damaged Jaws: wider here than here
Lock ring for threaded section on Drill Press spindle

33 Jacobs taper socket

Spanner wrench holes

Internal locking clip that holds collar to machined boss on back of chuck
Lock ring for threads on spindle

Holes for spanner wrench tightening and loosening the chuck on the spindle
Good Jaws. Even jaw ridge to end of jaw

Damaged jaws. Jaw ridge is wider here than here
This ridge should be uniform to the end of the jaw.

This cutout is normal.

Note how the ridge gets wider as it gets closer to the end.
88106 old style

current replacement: 1202434

6205 bearing

Pressed-in sleeve with threaded hole
88106 showing integral inner race

Current replacement 1202434 bearing
Edge of pressed-in sleeve

6205 bearing
Toothed drive sleeve

88106 Bearing (now 1202434)
Slow speed front pulley, top

High speed pulley, top without center drive sleeve